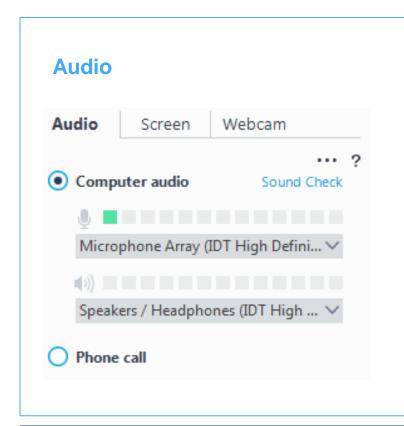
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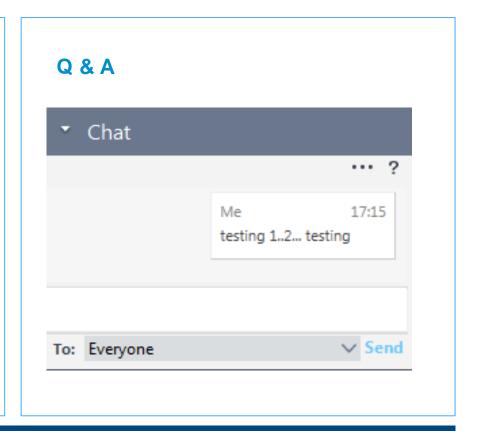
Advancing science for life™

Cath lab Workflow Webinar

House keeping







Recording will be available on SIMUL8Healthcare.com

Introduction





Yixin Wang MBA, BEEE., PMP
Sr. Marketing Manager
Boston Scientific

Agenda



- Introduction
- Project Overview
- Samples of Simulation-Based Scenario Analysis
- Samples of Key Results
- Summary
- Q&As

Customer Background



- Treats 55,000 patients per year
- Largest inherited arrhythmia clinical and resource program in Canada
- Leading more than 20 international trials, involving 30,000 patients and 400 physicians, scientist and researcher in 20 countries
- Working closely with Mayo on a trial of genomics (coronary disease)
- Partnering with the banting and best diabetes center
- Progressive adoptions of 3D echocardiography to establish the first Canadian anesthesiology cardiovascular imaging center
- 1M to "pioneers" through a 'dragon's den" innovation committee

Project Background



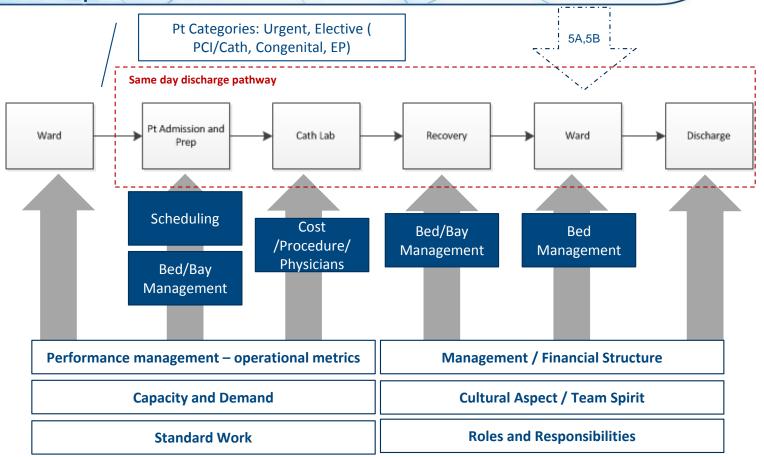
Catheterization laboratory (Cath lab) general info:

- No. of Labs: 4.
 - 2 Percutaneous Coronary Intervention(PCIs), 1 Structural Heart and 1 Electrophysiology Procedure(EP)
- No. of prep and recovery bay beds: 14
- Operating hours:
 - Bay: 7:00 to 18:00
 - Labs: 8:00 to 17:30
- Resource ratio:
 - Labs: non congenital cases: 3:1. Congenital cases: 4:1
 - Prep: 4-5:1 and 1:1 the hour after procedure (during recovery)
 - Attendants (housekeeping and transportation): 3

Current State / Baseline model

Process Scope







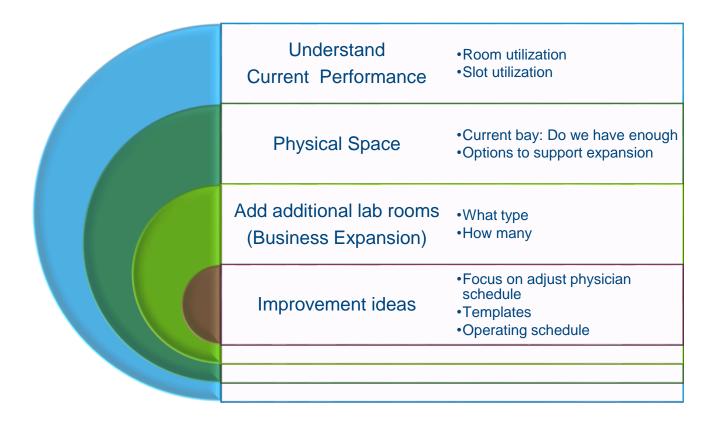


Simulation-Based Scenario Analysis



Key Questions

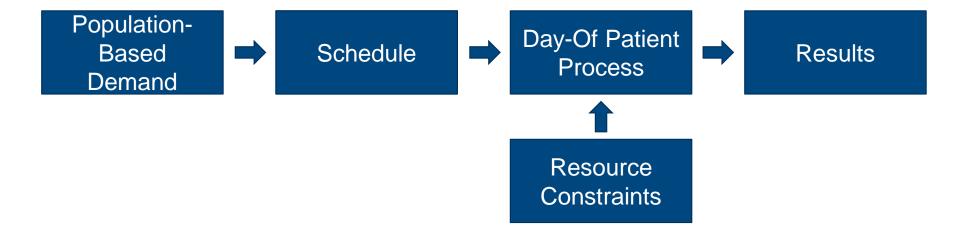






Simulation Design







Data Requirements (Assumptions)



Process Details

- Activity description
- Who performs the activity (ex. pre-op nurse)
- How long the activity takes (in minutes)
- Where the activity is performed (ex. pre-op bed)
- Delay or transportation times between each activity

Patient Demand

- Daily patient schedule
- Types of procedures
- Level of patient demand, by procedure type and by status
- How long each procedure type takes

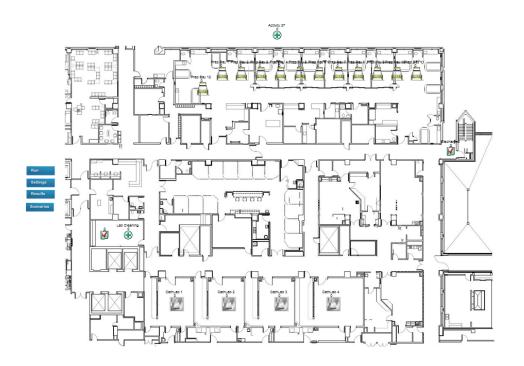
Resource Constraints

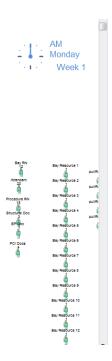
- Which clinical staff perform each procedure type
- List of all staff involved in the Cath Lab operation
- How many of each type of staff are available, by shift and/or day of week
- Percentage of time each staff member spends on non-patient-touch activities





• The simulation is built to reflect layout as well as process.







Simulation Results



Many detailed results are collected, including:

- Patient delays
- Schedule backlog
- Schedule/slot utilization
- Resource utilization
- Room and bay Occupancy





Demand Scenarios

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Scenario Themes:

- Base Case Current State
- **Additional Specialty** Volume Growth
- Transfer of some 3. O.R.-based Cases
- Add 2 rooms into the current state (Merge 2 sites into 1)

					l	T =				
1	Demand Level TGH funded + 2% for unfunded services	# Labs	Labs Mix current schedule	8:00-18:00	7:00-18:00	Reschedules	Overnights No	Highlights Room utilization is low (except lab 4) Elective PCI slot is under utilized Biopsy requires more slots to accommodate current demand Management request: expand pacemaker volume and congenital slots		
2	TGH funded+2% for unfund							Room utilization is low Rions udemands are accommodated be added		
3	TGH funded +	<u>Va</u>	ariab <u>l</u>					number is improved to approx. 62% among Lab 1, 2 d proved across all disciplines include elective PCI Elective PCI ongenital pacemaker, however, this schedule is not able to bm the O.R.		
4	TGH funded+; pace									
5	TGH funded+; pace	•	Res	Ba che	ab m y ho edule	urs cut	offs	to accommodate the entire requested volume ay any additional slots based on scenario 4 as a become a concern entered to the last 5 scenarios. This model utilization among lab 1,2 8.3. (Max 76%, Min est performance among the last 5 simulations as ation should be something approx. 70%, leave ests, reduce the waiting time etc) terslots by expand/add cases/slots based on enital case per week se on best estimation.		
#	D			\cup	ernic	มาเร		Highlights		
6	TGH funded+: pace							pacemaker transfer from OR		
7	TGH funded+: pacer									
8	TGH funded + 2% pacemak									
9	TGH funded + 2% for un pacemaker from On							ome slots, the wait list length drops, but still have high		
10	TGH funded + 2% for unfunded services + pacemaker from O.R.	4	More Expansion	8:00-20:00	7:00-22:00	19:00	NO NO	Add even more new slots. The wait list is eliminated and slot utilization is reasonable across the board.		
11	Possible Future (max last year or planned)	4	Additional Pacemaker Day	8:00-20:00	7:00-22:00	19:00	No	This scenario is generated based on same schedule (with S8) but with worst case demand. If maximum demand is realized, there will be bay shortages and EP, Biopsy, and Structural don't have enough slots.		
12	Possible Future (max last year or planned)	4	Max Expansion	8:00-20:00	7:00-22:00	19:00		Added even more slots to try to accommodate all of the demand. It's possible but must have expanded hours, reallocate some and create new slots.		



Scenario Examples

Scenario 5 vs. Scenario 10



#	Demand Level	# Labs	Labs Mix	Lab Hours	Bay Hours	Reschedules	Overnights	Highlights	
5	System funded + 2% for unfunded services + pacemaker from O.R.	4	Additional pacemaker volume from O.R. 6 cases per week added) and additional congenital cases	8:00- 18:00	7:00-18:00	16:30	No	 Designed to accommodate the entire requested volume from O.R. without taking away any additional slots based on scenario 4 as physician engagement could become a concern Overall performance was the best out of the last 5 scenarios. This model achieved an avg. 68% room utilization among lab 1,2 & 3. (Max 76%, Min 60%) Slot utilization shows the best performance among the last 5 simulations as well. (benchmark slot utilization should be something approx. 70%, leave some space for urgent requests, reduce the waiting time etc.) Added additional 6 pacemaker slots by expand/add cases/slots based on utilization Still was able to add 2 congenital case per week Redesigned the schedule base on best estimation 	
10	System funded + 2% for unfunded services + pacemaker from O.R.	4	More Expansion	8:00- 20:00	7:00-22:00	19:00	I N∩	Add even more new slots. The wait list is eliminated and slot utilization is reasonable across the board. ADVANTICS™	

Primary Improvement Variables



Scheduling Template

Hours of Operation

Number of Rooms/Bays

Overnight Stays

Cancellation Policy

Demand Levels







Sample Results

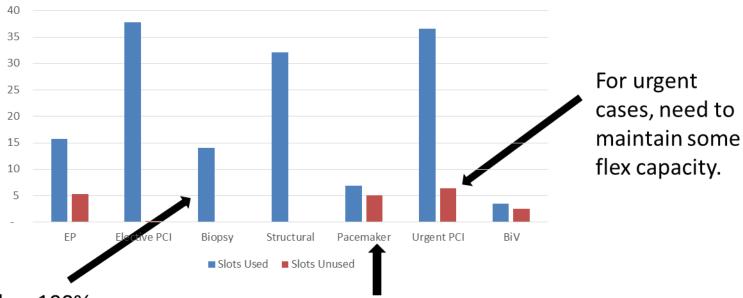


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Results: Slot Utilization by Type

Understand Current State





This specialty has 100% utilization, which means that the wait list is growing rapidly.

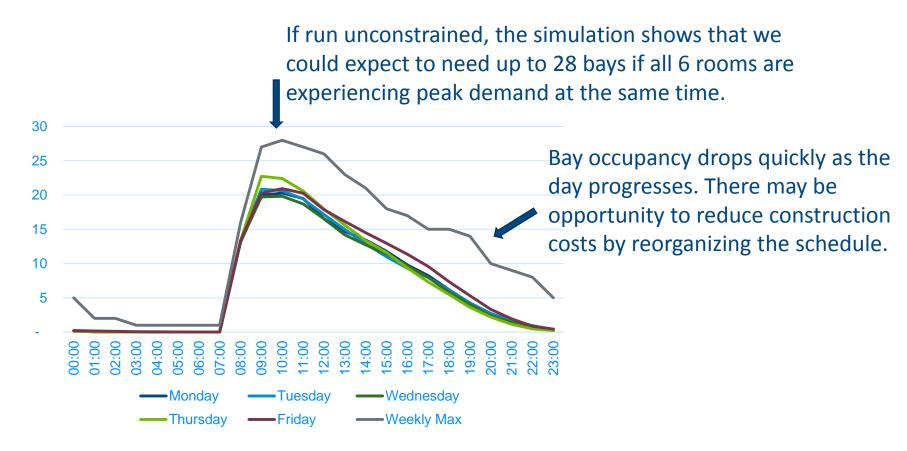
May be able to reclaim some of these slots for other specialties.



Results: Bay Occupancy

Understand Future State: bay capacity







Results: Room Utilization per Week

Improvement ideas



Combined Demand & Current Hours



Increased Demand & Current Hours



Increased Demand & Extended Hours



EP Rooms: Rooms 4 and 5 PCI Rooms: Rooms 1, 2, and 3 Structural Room: Room 6





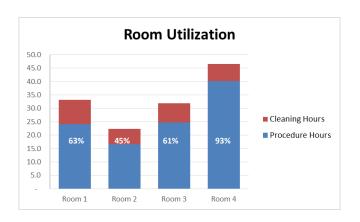
Recommendations



Baseline Highlights

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- Baseline model, current state, highlights
 - Room Utilization:
 - Average utilization among lab 1, lab 2 and lab 3 are only at 56%, lab 2 has the lowest annualized utilization 45%
 - Lab 4 is almost at capacity, running an annualized utilization at 97%
 - Slot Utilization
 - Biopsy needs to assign more slots
 - Elective PCI is well under utilized
 - · Management team required to expand pacemaker and structural slots
 - Keep urgent PCI in order to manage the LOS expectation
- Based on the baseline performance, 12 scenarios were generated to improve utilizations by adjust physician schedules and lab/bay schedules, best option: Scenario 5.



	EP	Elective PCI	Biopsy	Structural	Pacemaker	Urgent PCI	STEMI	BiV
Monday	100.00%	31.15%	N/A	N/A	92.63%	66.92%	N/A	N/A
Tuesday	100.00%	21.47%	N/A	N/A	N/A	46.43%	N/A	82.69%
Wednesday	100.00%	37.98%	N/A	93.59%	N/A	78.85%	N/A	37.50%
Thursday	100.00%	31.73%	100.48%	N/A	98.08%	71.15%	N/A	N/A
Friday	100.00%	34.23%	N/A	70.39%	N/A	67.69%	N/A	N/A
Total	100.00%	30.61%	100.48%	79.09%	95.35%	63.30%	N/A	55.45%

Under utilized slots
Need to assign more slots
Require to expand slots
Don't change due to the need to meet LOS expectations



Summary Scheduling Template

Case schedule example before vs. after



Best recommendation for case schedule template:

Baseline

Room 1	Monday	Tuesday	Wednesda	Thursday	Friday
	2	2	2	3	2
	6	6	6	3	6
	2	2	2	3	2
	6	6	6	3	6
	6	6	6	2	6
				2	
				6	
Room 2	Monday	Tuesday	Wednesda	Thursday	Friday
	2	2	2	2	4
	6	6	2	6	4
	2	2	4	2	4
	2	6	4	6	4
	6	6	4	6	4
Room 3	Monday	Tuesday	Wednesda	Thursday	Friday
	5	8	8	5	2
	5	8	8	5	6
	5	2	8	5	2
	5	2	8	5	2
	5	6		5	6
	5			5	
Room 4	Monday	Tuesday	Wednesda	Thursday	Friday
	1	1	1	1	1
	1	1	1	1	1
	1	1	1	1	1

Best Solution

(Scenario 5)

Room 1	Monday	Tuesday	Wednesd	Thursday	Friday	EP	1
	2	5	2	3	2	Elective P	2
	2	5	2	3	2	Biopsy	3
	6	6	6	3	6	Structral	4
	6	6	6	3	6	Pacemake	5
	6	6	6	2	6	Urgent PC	ϵ
				2		STEMI	7
				6		Biv	8
Room 2	Monday	Tuesday	Wednesd	Thursday	Friday		
	3	6	4	5	4		
	3	6	4	5	4		
	3	6	4	6	4		
	3	6	4	6	4		
	3	6	4	6	4		•
		6					
Room 3	Monday	Tuesday	Wednesd	Thursday	Friday		
	5	5	8	5	6		
	5	5	8	5	6		•
	5		8				
	5	5	8	5	2		
	5	5	8	5	2		
			8	5			
Room 4	Monday	Tuesday		Thursday			
	1	1	1	1	1		
	1	1	1	1	1		
	1	1	1	1	1		

- Added 6 pacemaker slots. Per Week
- Added 2 congenital slots per week
- Took away some slots from **Elective PCI**

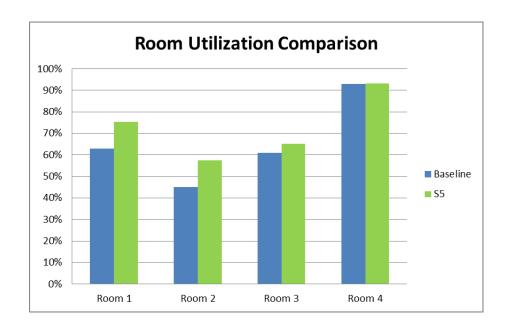


Summary Slot Utilization

Room Utilization before vs. after



Room Utilization comparison between base model (current state) vs. suggestion Scenario 5





Lesson Learned



- Ask the right questions
- Understand the variables
- Walk/see the process
- Collect Voice of Customer/Hospital
- Manage the scope closely
- Regular use of the software package







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A recording of today's session will be available on SIMUL8Healthcare.com

Continue the discussion



